Work Order ID 57632  Monday, April 12, 2010 11:42:46 AM												Page 1
Item ID: Revision ID:	D412-702-1	11B		Accept					Setup			
	Harness Asse 4/12/2010 4/14/2010	Start Qty: 1.00 Req'd Qty: 1.00	1880   1881   1881   1880   1885   1881		Cust Item I Customer:	D:				Stop		
Approvals:		an: MF	Date: 10-4-12 Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center II	<b>D</b>	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Re	vision Nbr										<u> </u>
100 Packaging Packaging		Pick Kit  Memo	•	0.00				9	510	<u>/04</u>	1/13	
110 Small Fab Small Fab		<b>Memo</b> Assemble a	s per ICA D412-702 P79	0.00				7	S <u>1</u>	<u>0,6</u> ;	       <u> </u>     3	0
120		QC5- Inspect part comp	leteness to step on W/O	0.00								

QC5- Inspect part completeness to step on W/O

Memo

Quality Control

W/O:			W	ORK ORDER CHAN	GES					<u></u>	
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Dort No.		DAD #									
Part No					NCR: Yes No DQA: Date: QA: N/C Closed: Date:						
NCR:				ER NON-CONFORM		-					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Section B  on Sign & Date		Verification Section C		Approval Chief Eng	Approval QC Inspector		
										• •	

#### Work Order ID 57632

Monday, April 12, 2010 11:42:46 AM



Page 2

Item ID:

D412-702-111B

Accept

Setup Start

Stop

**Revision ID:** 

Item Name: Harness Assembly

Start Qty: 1.00

**Start Date:** 4/12/2010 Required Date: 4/14/2010

**Req'd Qty:** 1.00



**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date: \_\_\_\_\_

Tooling:

Date:

Start Run



QC: \_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N):

Set Up/

Date:

Stop

Sequence ID/ Work Center ID

130

Packaging

Operation Description

Identify as per dwg & Stock Location: 57 270

**Run Hours** 

0.00

Draw Number Draw Rev.

Plan Code

Accept Reject Qty Qty

Reject Number Stamp

Insp.

Packaging

Memo

0.00

140

QC

**Quality Control** 

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/14 95 mE 10-4-13

W/O:			WC	ORK ORDER CHAN	GES					
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			30.2							
			<del></del>		_					
Part No	:	PAR #:	Fault Cate	It Category: NCR: Yes No DQA: D					Date:	
					QA: N/C Closed: Date:					
NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCR)				
DATE	STEP	Description of NC		ection B		Verific	ation	Approval	Approval	
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	)	Sign & Date	Section		Chief Eng	QC Inspector
										-
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						<u></u>				
					· .					
								,		

### **Picklist Print**

Monday, April 12, 2010 11:42:46 AM

Work Order ID: 57632

Parent Item:

D412-702-111B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.11 new issue EC



**Start Date:** 4/12/2010

Required Date: 4/14/2010

Start Qty: 1.00

Required Qty: 1.00

IP	P Rev:B Removed	d Decal D3569 0	7-07-06	5 JLM							<b>C</b> -1,	
Component Item ID/ Item Name AN960JD10L	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 100	Unit of Measure Each	<b>Qty on Hand</b> 4,609.000	Remaining Qty To Pick 4.0000	Qty Issued	Date Issued	Status
Washer DSI 017 33= NAS1149D0 <del>363</del> F <del>HH29</del> 2	<b>}</b> −7	,237		<u>Warehou</u> <u>Loca</u> Main Wai ST34	tion rehouse	Loc	<u>Otv</u> 4609	Loc Code				
D3570-1		Manufactured	No	5.5.	110985		4609 Each	25.0000	1.0000	 \$\int_soft	4/13	•
				<u>Warehou</u> <u>Loca</u> Main Wa	tion rehouse	<u>Loc (</u>		Loc Code		347	532 (	14)
D3579-047		Manufactured	No	ST24	5A 55311	100	25 25 Each	4.0000	1.0000	S10/1	14/13	
Shoulder Harness				<u>Warehou</u> <u>Loca</u>	_	Loc	<u>Oty</u>	Loc Code				

Main Warehouse ST273

55682

W/O:		WORK ORDER CHANGES										
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
					NCR: Yes No DQA: Date:							
	Res	solution:						Date:				
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	)						
DATE	STEP	Description of NC	In this I	ection B Verifica			Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	Section C Chief Eng		QC Inspector			
								,				
	1		1			1						

Monday, April 12, 2010 11:42:46 AM

Work Order ID: 57632

Parent Item:

2.5

D412-702-111B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.11 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 4/12/2010

**Required Date: 4/14/2010** 

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name MS21042L3.

Replacement Mfg/ Item ID

Purch Purchased

Purchased

Primary Bin Item Location No

Last Location

Route Seq ID 100

Unit of Measure Each

Qty on Hand

Loc Code

Remaining Qty To Pick 1,335.000 4.0000

**Qty** Issued Date Status Issued

Nut

1 34-5

MS24694-S50

Screw

No

Warehouse Location

Main Warehouse ST300

> 113537 113644

100

1335 351 984

Loc Qty

Each

138.0000 4.0000

Warehouse Loc Qty Location Main Warehouse

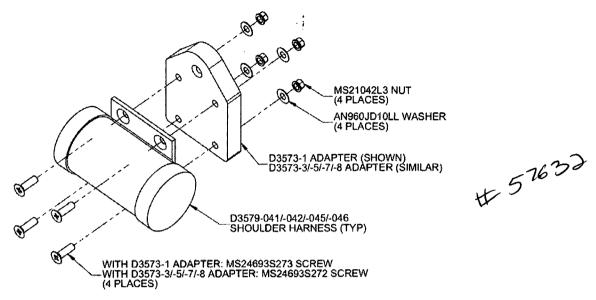
ST289

113538

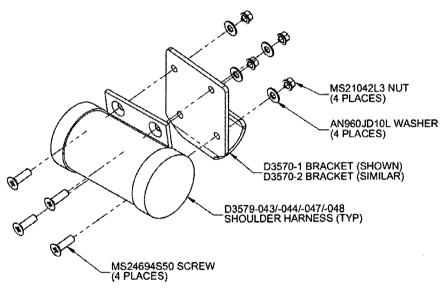
138 138 Loc Code

W/O:			W	ORK ORDER CHANG	GES							
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					·							
Part No:		PAR #:	Fault Cate	gory:	NCI	R: Yes	A:	Date:				
	Re	esolution:	Dispositio	n:	QA: N/C Clo				osed: Date:			
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)	)					
DATE	STEP	TEP Description of NC Section A	Corrective Action Section B			Veritic			Approval	Approval		
	O.L.		Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector		
		,	·							• • .		

ICA Page 79 (80 blank) of 98



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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W/O:			WC	RK ORDER CHANG	GES		****							
DATE	STEP	PR	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
									•					
Part No	: 	PAR #:	AR #: Fault Category: No					NCR: Yes No DQA: Date:						
	Re	esolution:	Disposition: QA: N/C Closed: Date:											
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR	)							
DATE	STEP	Description of NC		tion B		Verific	ation Approval	Approval						
	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng	*	Sign & Date	Section		Chief Eng	QC Inspector				
							1.			-				
	1 1					l	1			Г				